



Dart Aerospace Ltd.
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D5101-3
Job Sheet 182771



Part No: D5101-3

Job Qty: 18 ea

Part Name: Insert



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/7/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C SHEET 3 IPP REV:A NEW ISSUE 14-12-18 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea		9/7/18	0.00	0.00	Start Up Machining-3		JB 18-08-31
100	Doosan	18 pcs		9/7/18	0.00	1.73	Doosan		JB 18-08-31
120	QC	18 pcs		9/7/18	0.00	0.00	QC8		JB 18-09-14
130	HandFinish	18 pcs		9/7/18	0.00	0.13	HandFinish1		D.R. 18-09-14
150	QC	18 pcs		9/7/18	0.00	0.00	QC7-4		38
160	Packaging	18 pcs		9/7/18	0.00	0.00	Packaging3-2		SEP 07 2018
170	QC21-SA	18 Ea		9/7/18	0.00	0.00	QC21		21 SEP 11 2018

Part Op 100 - TURN AS PER FOLIO FB 357
Descriptions:

9-89

DAS
62
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	.7560 ft (.042 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	1	39	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Insert	0.257inche			
2	Insert	0.563inche			
3	Insert	0.160inche			
4	Insert	0.500inche			
5	Insert	0.060inche			



Container No: S107506



Part: D5101-3

Job No: 182771

Serial No/Batch: S107506

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/31/18

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